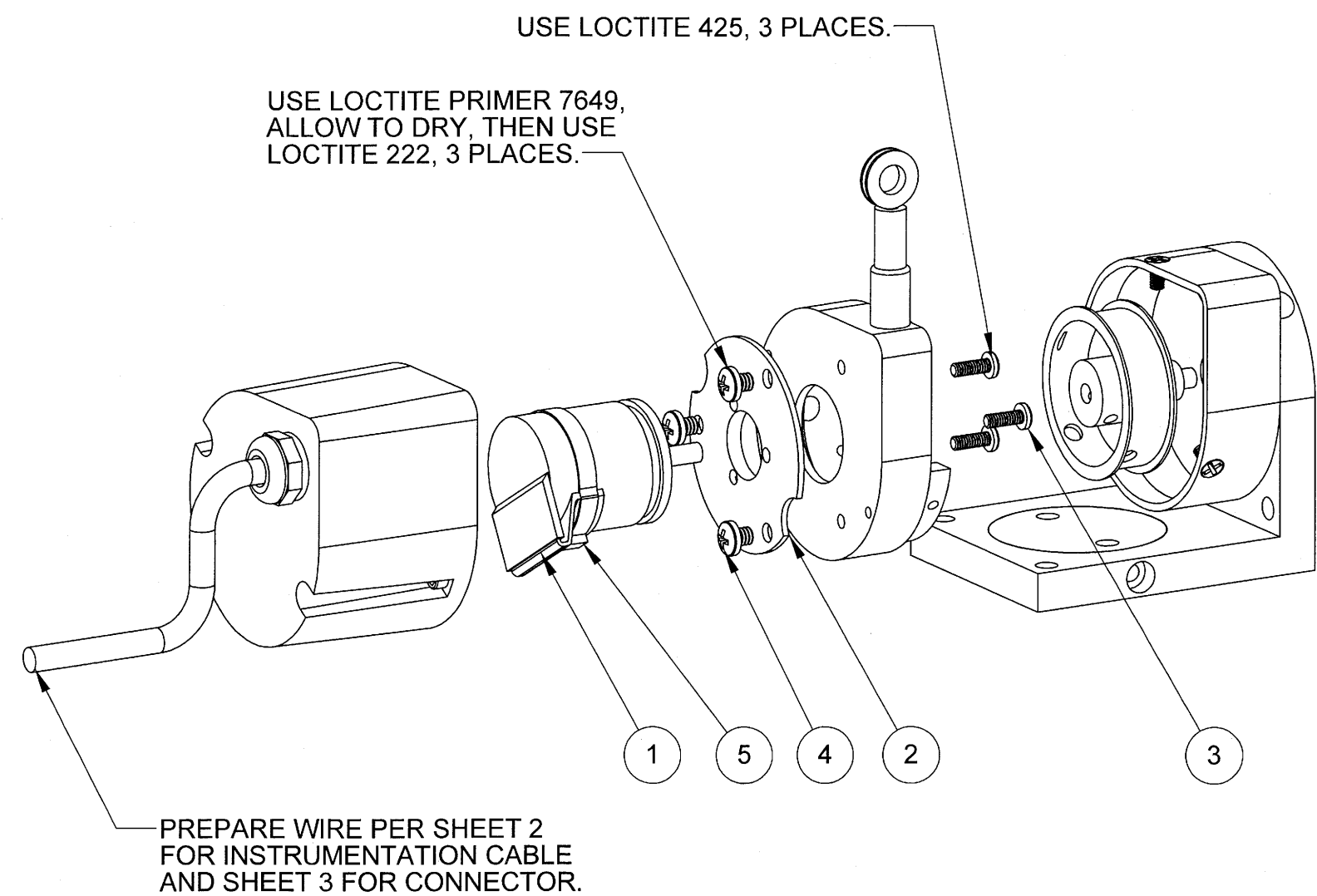


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE DCN: 6842	3/10/2009	<i>SE</i>



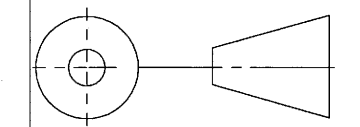
ORIGINAL

NOTES: UNLESS OTHERWISE SPECIFIED

- BUILD PER PS-150 FOR DETAILS NOT SHOWN ON THIS DRAWING.

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THIRD ANGLE PROJECTION



celesco 20630 Plummer St
Chatsworth, CA. 91311
Tel: (818) 701-2750 Fax: (818) 701-2799
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MT2E ASSEMBLY

APPROVALS	DATE
E. GARCIA	3/10/2009

DRAWN	E. GARCIA	3/10/2009
CHKD	<i>MSK</i>	3/20/09

SIZE	CODE IDENT. NO.	DWG. NO.	REV
B	52158	PS-163	A

DO NOT SCALE DRAWING

SCALE: 1:1 SHEET 1 OF 4

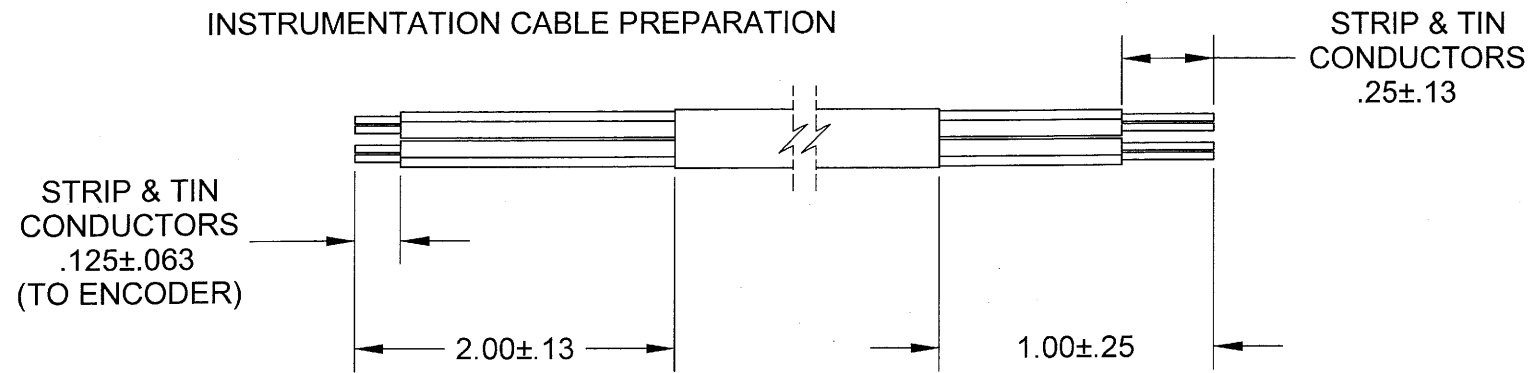
5	9032104-0001	CABLE TIE, 4 IN LONG	1
4	9650444-0129	MSCR CRES 0.112-40X0.12 XRSPNH	3
3	9650444-0124	MSCR CRES 0.086-56X0.25 XRSPND	3
2	9678689-0000	BRACKET, MOUNTING, ENC, MT2E	1
1	9000910-0102	ENCODER, MT2E, 1000 LINE, 5-26VDC	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

ORIGINAL

INSTRUMENTATION CABLE OPTION

A
B
C
D
E
F
G

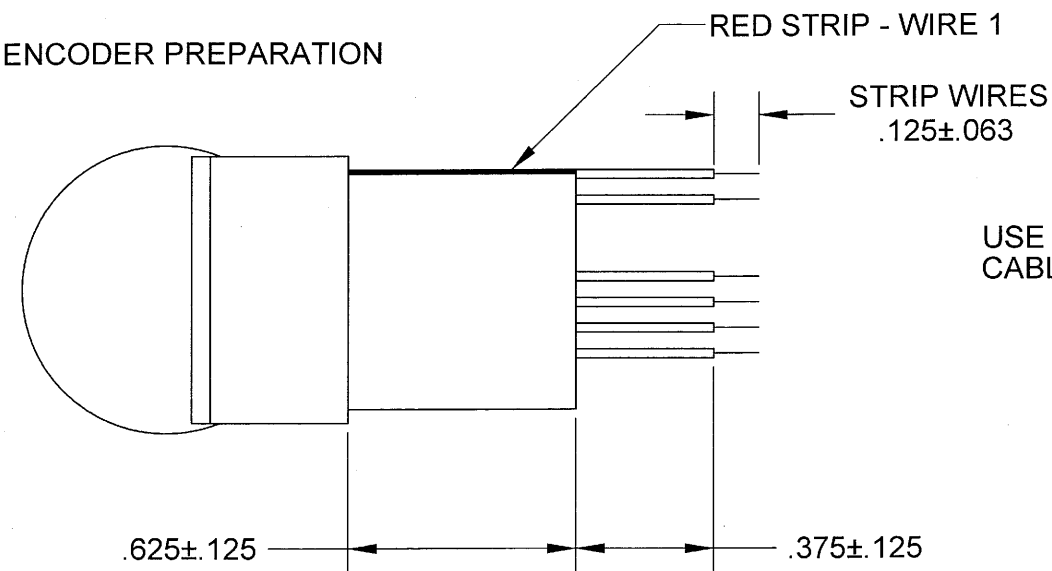
INSTRUMENTATION CABLE PREPARATION



WIRING INSTRUCTIONS:

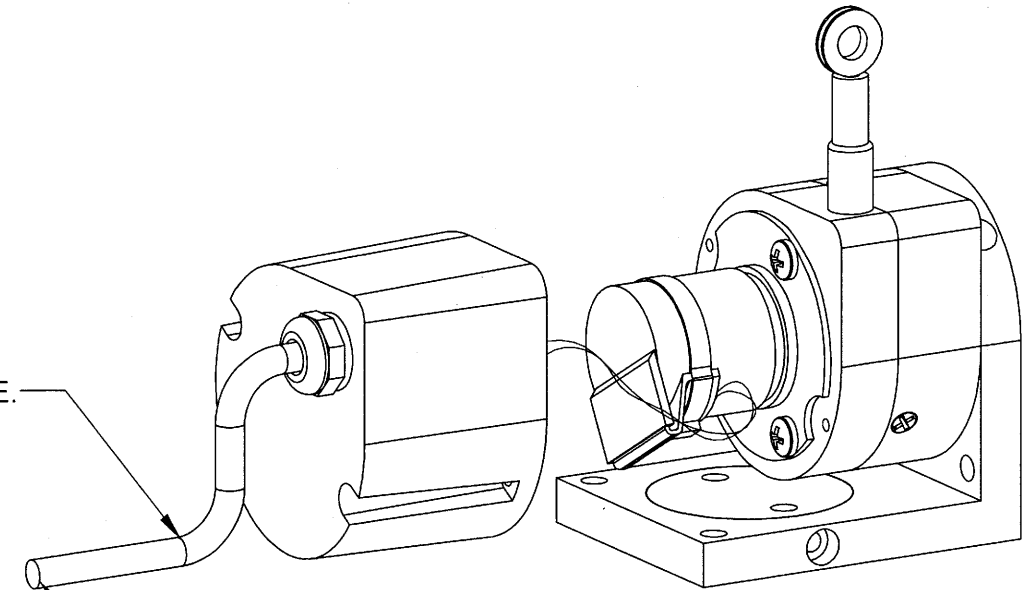
- CUT HEAT SHRINK, 9000200-0020 INTO 6 EQUAL SEGMENTS (APPROXIMATELY .75 LONG).
- SLIDE HEAT SHRINK OVER THE INSTRUMENTATION CABLE CONDUCTORS.
- SOLDER CONDUCTORS TO ENCODER WIRE PER TABLE #1.
- SLIDE HEAT SHRINK OVER SOLDERED AREA AND SHRINK AS REQUIRED.
- GENTLY TWIST THE SOLDERED WIRES TOGETHER, THEN INSTALL STRAIN RELIEF AND COVER PER PS-150.

ENCODER PREPARATION



USE QTY 3 OF 9032104-0003 CABLE TIES AND COIL CABLE.

INSTALL HEAT SHRINK 9000200-0022 WHEN COMPLETE.



INSTALL CABLE TIE AFTER ENCODER RIBBON CABLE HAS BEEN PREPARED PER ABOVE.

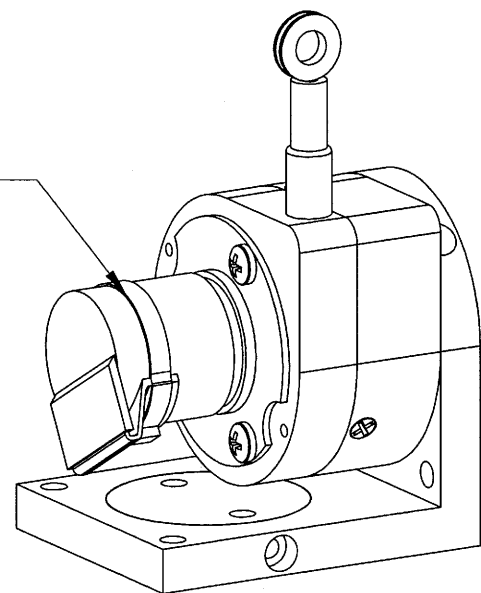
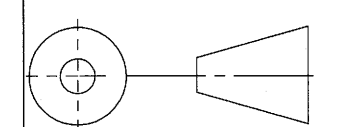


TABLE #1		
ENCODER WIRE NUMBER	INSTRUMENTATION WIRE COLOR	FUNCTION (REFERENCE)
1	BLACK	COMMON
2	RED	+ V
5	WHITE	CHANNEL B
6	BROWN	CHANNEL B'
7	GREEN	CHANNEL A
8	BLUE	CHANNEL A'

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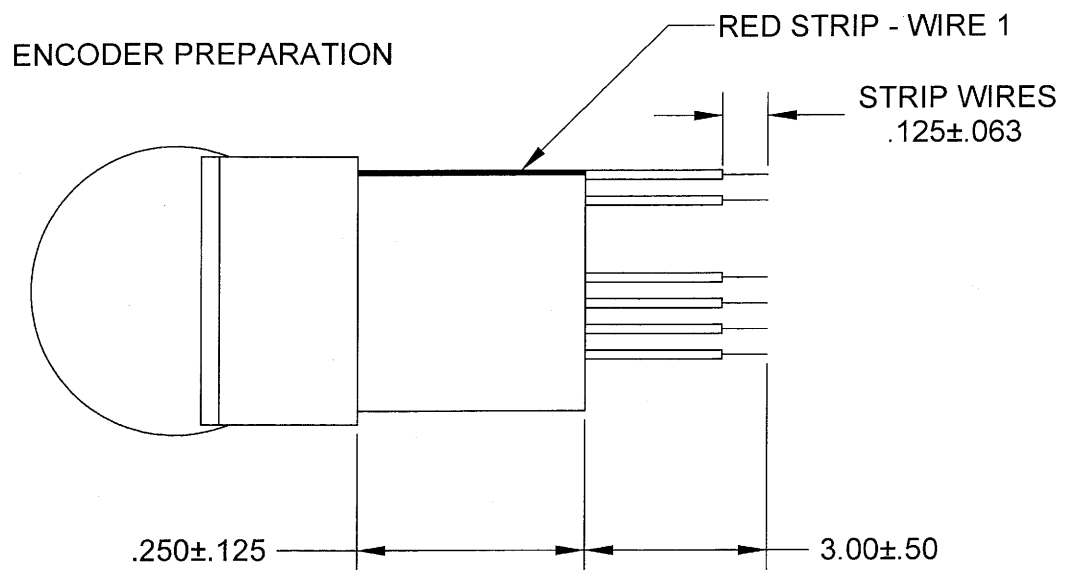
TITLE
MT2E ASSEMBLY

APPROVALS	DATE	SIZE	CODE IDENT. NO	DWG. NO.	REV
DRAWN E.GARCIA	3/10/2009	B	52158	PS-163	A
CHKD <i>MSK</i>	<i>3/20/09</i>				

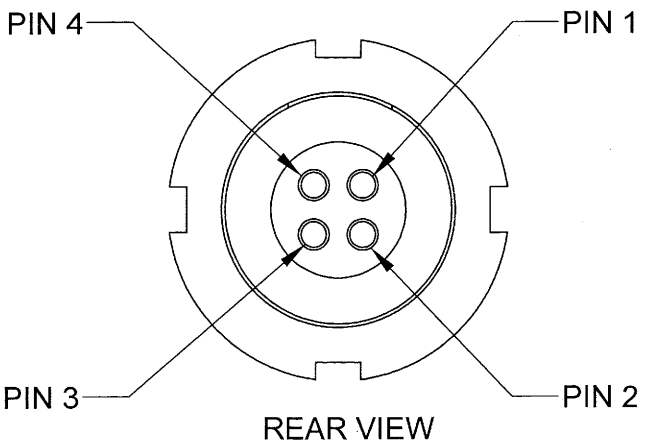
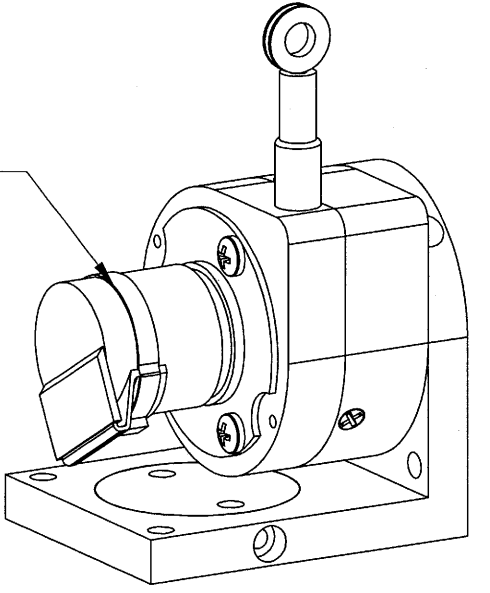
DO NOT SCALE DRAWING SCALE: 2:1 SHEET 2 OF 4

LEMO CONNECTOR OPTION

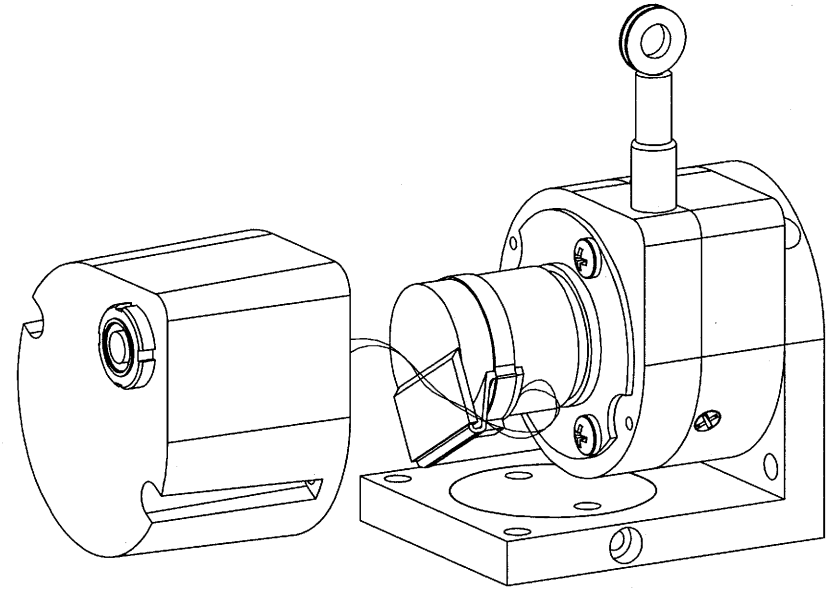
A
B
C
D
E
F
G



INSTALL CABLE TIE AFTER ENCODER RIBBON CABLE HAS BEEN PREPARED PER ABOVE.



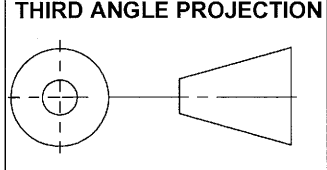
- WIRING INSTRUCTIONS:
- SLIDE SHRINK TUBING, 9000200-0016, OVER ENCODER WIRES (GROUP TOGETHER).
 - SLIDE CONNECTOR MOUNTING NUT OVER WIRES/SHRINK TUBING.
 - SOLDER RIBBON CABLE TO THE CONNECTOR PER TABLE #2.
 - GENTLY TWIST THE SOLDERED WIRES TOGETHER, THEN APPLY HEAT TO THE SHRINK TUBING OVER THE SOLDERED AREAS.
 - INSTALL CONNECTOR AND COVER PER PS-150.



ORIGINAL

ENCODER WIRE NUMBER	CONNECTOR PIN NUMBER	FUNCTION (REFERENCE)
1	2	COMMON
2	1	+ V
5	4	CHANNEL B
7	3	CHANNEL A

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APPROVALS	DATE	SIZE	CODE IDENT. NO	DWG. NO.	REV
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CHKD <i>MSK</i>	<i>3/10/09</i>				

DO NOT SCALE DRAWING SCALE: 2:1 SHEET 3 OF 4

